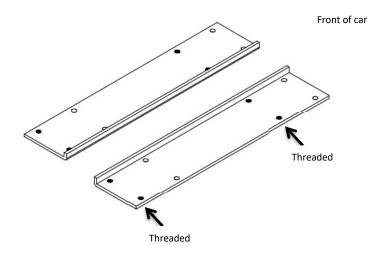
1955~1957 Chevy Bench Seat Relocation Brackets



Tools needed:

1/2" & 9/16" Socket

Ratchet

- 1. The factory seats are bolted to the floor using four 5/16" bolts. The seat is held in place by a foot clip at the front of the seat, at the rear of the seat it bolts to the floor thru the frame of the of the seat.
- 2. When placing the brackets in the car make sure the non-thread holes of the bracket are positioned towards the front of the car with the lip of the bracket positioned towards the center of the car.
- 3. The relocation bracket is bolted to the floor using the original seat mounting locations. Line up the non- threaded holes of the bracket with those original locations and secure with the new grade 8 bolts & lock washers. Note: The front bolts will use the 5/16-18 x 1" threaded bolts, the rear will use the 5/16-24 x 1" bolts.
- 4. Attached the front seat clip to the bracket using the $3/8"-24 \times 1/2"$ bolts & lock washers, do not tighten completely at this time.
- 5. Set the seat in place making sure the front seat legs are under the seat clip.
- 6. The rear legs of the seat frame can now be secured in place using the remaining $3/8"-24 \times 1/2"$ bolts & lock washers.
- 7. At this point all seat mounting bolts can be tightened.
- 8. The overhang of the bracket at the rear of the seat can be hidden under the carpet, just add a little extra padding to give a nice smooth look. Enjoy the extra leg room.